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## **ELASTOPOR® H 53085 SYSTEM**

**TECHNICAL DATA SHEET**

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### DESCRIPTION

Elastopor® H 53085 System is a two-component, rigid polyurethane foam system comprised of Elastopor® H 53085 Resin and Elastopor® P 1001U Isocyanate. This system utilizes water and HFO as blowing agents and is designed for rotary pipe applications. It provides a smooth surface for spray applied protective coatings. The desired foam performance and suitability for use at any service temperature must be tested and qualified by the end user.

### ELASTOPOR® H 53085 RESIN COMPONENT

|                           |                 |
|---------------------------|-----------------|
| Appearance                | Amber Liquid    |
| Odor                      | Slight Amine    |
| Specific Gravity @ 73°F   | 1.098           |
| Resin Viscosity @ 73°F    | 500 cps         |
| Flash Point, ASTM 3278-89 | > 93°C (199 °F) |

### ELASTOPOR® P 1001U ISOCYANATE COMPONENT

|                         |                   |
|-------------------------|-------------------|
| Appearance              | Dark Brown Liquid |
| Odor                    | Slight Aromatic   |
| Viscosity @ 77°F        | 200 cps           |
| Flash Point             | >204 °C (400 °F)  |
| Vapor Pressure at 20°C  | 0.00016 mm Hg     |
| Specific Gravity @ 77°F | 1.22              |

### MIX RATIO

|                 |                          |
|-----------------|--------------------------|
| Parts by Weight | 100 Resin/153 Isocyanate |
| Parts by Volume | 100 Resin/135 Isocyanate |

For more information on this product, please contact the BASF Tech Desk at 800.527.8324 or [techquestions.na@basf.com](mailto:techquestions.na@basf.com)

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"WARNING" These products can be used to prepare a variety of polyurethane products. Polyurethanes are organic materials and must be considered combustible.



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### HANDMIX REACTIVITY

|                                  |                            |
|----------------------------------|----------------------------|
| Component Temps Resin/Isocyanate | 13 / 23 °C (55 °F / 73 °F) |
| Mix Time Jiffy Mixer @ 3100 rpm  | 4 seconds                  |
| Cream Time                       | 6 - 10 seconds             |
| Gel Time                         | 17 - 23 seconds            |
| Tack Free Time                   | 22 - 32 seconds            |
| Free Rise Density #10 Cup        | 2.75- 3.25 pcf             |

### DIMENSIONAL STABILITY, % VOLUME CHANGE, ASTM D2126

|                         |       |
|-------------------------|-------|
| 158°F / 100% RH 1 day   | 2.35  |
| 158°F / 100% RH 2 days  | -0.54 |
| 158°F / 100% RH 7 days  | 0.74  |
| 158°F / 100% RH 14 days | 1.42  |
| 158°F / 100% RH 28 days | 0.19  |

### STORAGE RECOMMENDATIONS

|                         |                         |
|-------------------------|-------------------------|
| Resin - Shelf Life      | 180 days                |
| - Temperature           | 16 - 27 °C (60-80 °F)   |
| Isocyanate - Shelf Life | 365 days                |
| - Temperature           | 10 - 25 °C (50 - 77 °F) |

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### TYPICAL PHYSICAL PROPERTIES

|  |                                     |
|--|-------------------------------------|
| Core Density, ASTM D1622                         | 2.45pcf (free rise bun)             |
| Compressive Strength @10% deflection, ASTM D1621 | 45 psi                              |
| Friability, ASTM C421                            | 2.28 %                              |
| WVT, ASTM E96                                    | 3.22 perm-in                        |
| Water Absorption, ASTM D2842                     | 0.0301 lb/ft <sup>2</sup>           |
| Closed Cells, ASTM D6226                         | >90% (uncorrected)                  |
| pH, EN 13468                                     | 6.45                                |
| Chloride Content, EN 13468                       | 44 ppm                              |
| Ring Shear                                       | tbd MPa                             |
| k Factor: Initial, ASTM C518                     | 0.157 BTU-IN/HR-FT <sup>2</sup> -°F |

### SAFETY AND HANDLING RECOMMENDATIONS

- For information regarding safe product handling, consult the product Safety Data Sheet.
- For severe spills and emergencies contact CHEMTREC at 1-800-424-9300 or the BASF HOTLINE: 1-800-832-HELP (4357).

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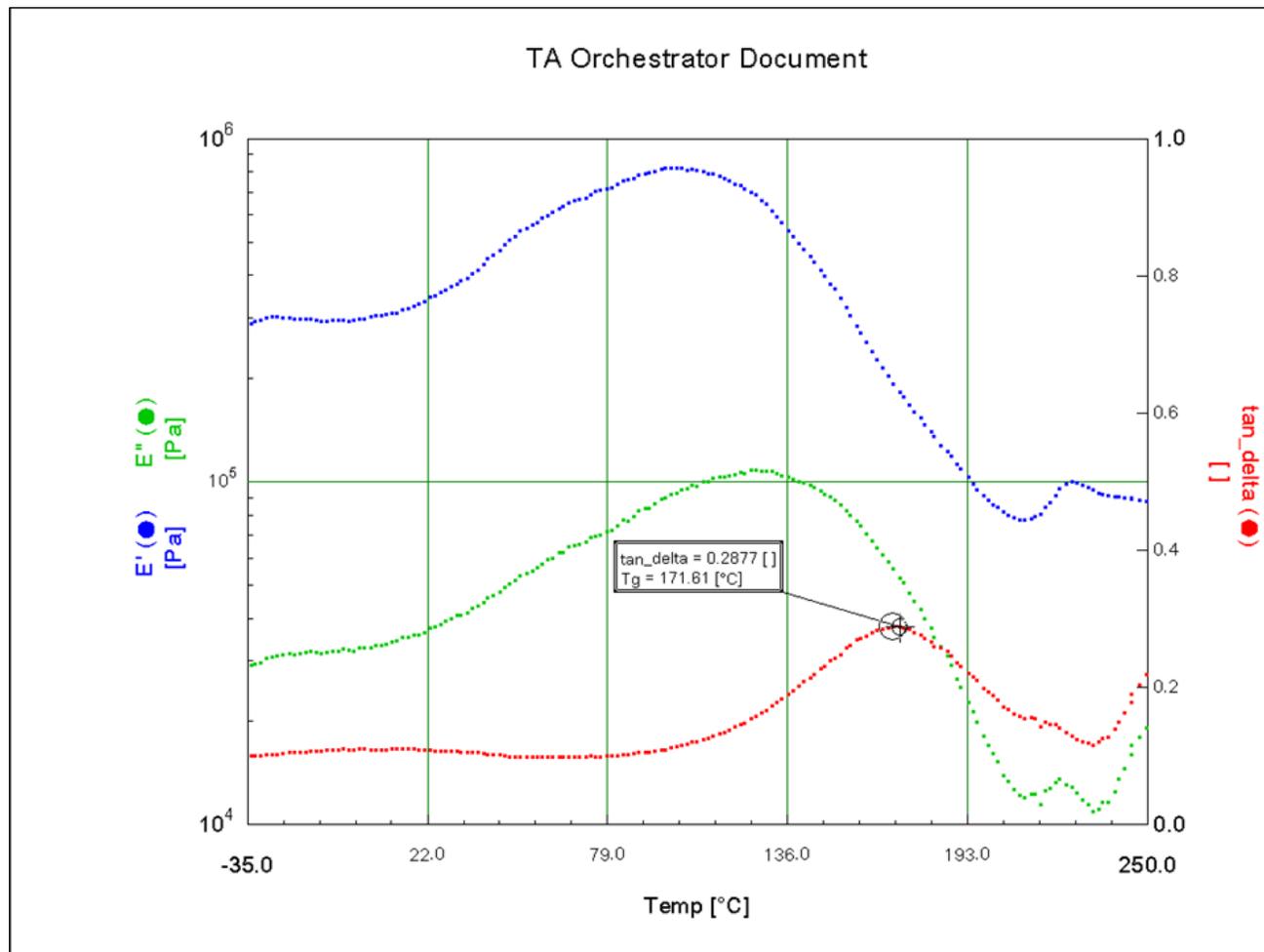


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### ELASTOPOR® H 53085 RESIN/ELASTOPOR® P 1001U ISOCYANATE

### DYNAMIC MECHANICAL ANALYSIS, ASTM D4065



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