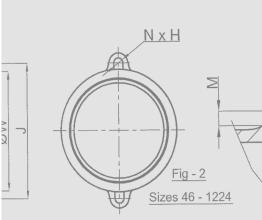




C110 DUCTILE IRON PUSH-ON FITTINGS







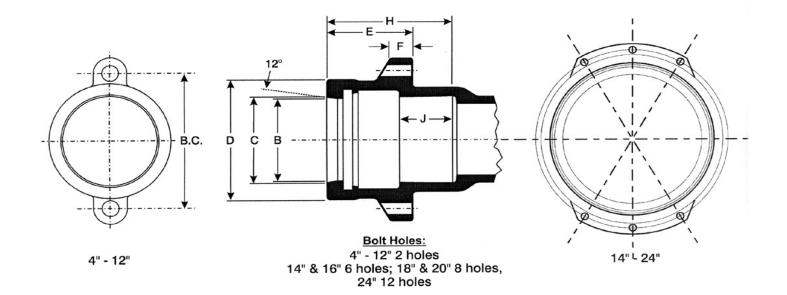
C110 DUCTILE IRON PUSH-ON FITTINGS BASIC SPECIFICATIONS

SIZES:	• 4" - 24"
MATERIAL:	• Ductile Iron ASTM A536, Grade 65-45-12, 60-42-10 or 70-50-05.
PRESSURE:	• 350 PSI Water Working Pressure 4" - 24"
TESTING:	In accordance with ANSI/AWWA C110/A21.10
	In accordance with UL - FM requirements.
	 All fittings are hydrostatically tested in accordance with SIGMA Quality Management Standard.
	 All fittings are heat coded to ensure traceability and verification of metallurgical properties in accordance with SIGMA Quality Management Standards.
LAYING LENGTH:	In accordance with ANSI/AWWA C110/A21.10.
DEFLECTION:	• Up to 5 degrees, in accordance with TYTON JOINT bell design.
CEMENT LINING:	Double cement lined in accordance with ANSI/AWWA C104 / A21.4.
COATING:	 Interior of fitting is seal coated (asphaltic material) in accordance with ANSI AWWA C104/A21.4 and NSF61 approved.
	• Exterior of fitting is seal coated (asphaltic material) in accordance with ANSI/AWWA C110/ A21.10 and NSF approved.
GASKETS:	Dual hardness SBR in accordance with ANSI/AWWA C111/A21.11.
	Also available in EPDM, NBR and CR.
JOINT:	TYTON JOINT design
APPROVALS:	 4"-16" Underwriters Laboratories listed and Factory Mutual Approved.
STANDARDS:	 Certified to NSF61 Standard including Annex G.
	 ANSI/AWWA C110/A21.10 for Full Body Ductile Iron Push-On Fittings for water and other liq- uids.
INSTALLATION:	 Per ANSI/AWWA C600 and C111 using DIP conforming to C150/C151 and PVC pipe conforming to C900/C905.

SIGMA Corporation

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C110 Push On Joint Fittings



Bell Specifications for C110 Full Body Cast Iron/Ductile Iron Push On Fittings

Size	В	D	B.C.	Н	J	E	F	
4	4.90	7.08	8.00	4.00	1.72	2.58	1.25	
6	7.00	9.28	10.16	4.00	1.72	2.40	1.25	
8	9.15	11.85	12.56	4.50	1.86	3.00	1.25	
10	11.20	13.68	14.94	4.50	2.06	2.88	1.25	
12	13.30	16.06	17.16	5.00	2.36	3.25	1.25	
14	15.44	19.75	18.75	5.00	2.48	3.50	1.25	
16	17.54	20.14	23.88	6.00	2.98	3.50	1.25	
18	19.64	23.75	25.00	6.00	3.50	3.50	1.25	
20	21.74	26.00	27.25	6.00	3.80	3.75	1.25	
24	25.94	30.50	32.00	6.00	3.80	3.75	1.25	





Full Body Cast Iron and Ductile Iron Push-On Plugs

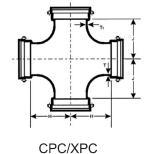
	Cast	Iron	Duct	ile Iron		Approx. Weight	
Plug Size	Dished	Tapped	Dished	Tapped	Т		
	Item No.	Item No.	Item No. Item No.				
4	CPP4	CPTP4	XPP4	XPTP4	.60	17	
6	CPP6	CPTP6	XPP6	XPTP6	.65	32	
8	CPP8	CPTP8	XPP8	XPTP8	.70	48	
10	CPP10	CPTP10	XPP10	XPTP10	.75	68	
12	CPP12	CPTP12	XPP12	XPTP12	.75	86	
14	CPP14	CPTP14	XPP14	XPTP14	1.00	130	
16	CPP16	CPTP16	XPP16	XPTP16	1.11	167	
18	CPP18	CPTP18	XPP18	XPTP18	1.25	245	
20	CPP20	CPTP20	XPP20	XPTP20	1.40	275	
24	CPP24	CPTP24	XPP24	XPTP24	1.50	400	

Crosses

FM

APPROVED

ſ	Run	Branch	Item Number		н	J	т	T1	Weight	
- H							E 0		_	
- 1	46	4	CPC44 CPC64	XPC44 XPC64	6.50	6.50	.52 .55	.52 .52	109 150	
1	6	6	CPC64 CPC66	XPC64 XPC66	8.00 8.00	8.00 8.00	.55	.52	172	
	8	4	CPC84	XPC84	9.00	9.00	.60	.55	214	
1	8	6	CPC86	XPC86	9.00	9.00	.60	.52	250	
	о 8	8	CPC88	XPC88	9.00	9.00	.60	.60	263	
1	o 10	0 4		XPC104	11.00	11.00		.50	314	
- 1	10	4 6	CPC104 CPC106	XPC104 XPC106	11.00		.68 .68	.52	294	
1	10	8	CPC108	XPC108	11.00	11.00 11.00	.00	.60	326	
rt.	10	0 10	CPC108	XPC108	11.00	11.00	.80	.80	353	
4	12	4	CPC1010 CPC124	XPC124	12.00	12.00	.75	.52	405	
	12	6	CPC124	XPC124	12.00	12.00	.75	.52	405	
1	12	8	CPC120 CPC128	XPC120	12.00	12.00	.75	.60	403	
	12	10	CPC1210	XPC1210	12.00	12.00	.87	.80	522	
1	12	12	CPC1210	XPC1212	12.00	12.00	.87	.80	558	
	14	6	CPC1212	XPC146	14.00	14.00	.66	.55	630	
1	14	8	CPC140	XPC140 XPC148	14.00	14.00	.66	.60	671	
	14	10	CPC1410	XPC1410	14.00	14.00	.66	.68	695	
1	14	12	CPC1412	XPC1412	14.00	14.00	.82	.75	750	
	14	14	CPC1414	XPC1412	14.00	14.00	.82	.82	860	
-1	16	6	CPC166	XPC166	15.00	15.00	.70	.55	790	
- 1	16	8	CPC168	XPC168	15.00	15.00	.70	.60	835	
1	16	10	CPC1610	XPC1610	15.00	15.00	.70	.68	900	
	16	12	CPC1612	XPC1612	15.00	15.00	.70	.75	807	
1	16	14	CPC1614	XPC1614	15.00	15.00	.89	.82	1060	
	16	16	CPC1616	XPC1616	15.00	15.00	.89	.89	981	
-1	18	6	CPC186	XPC186	13.00	15.50	.75	.55	845	
	18	8	CPC168	XPC188	13.00	15.50	.75	.60	880	
-1	18	10	CPC1810	XPC1810	13.00	15.50	.75	.68	940	
- 1	18	12	CPC1812	XPC1812	13.00	15.50	.75	.75	1.065	
-1	18	14	CPC1814	XPC1814	16.50	16.50	.75	.66	1,200	
- 1	18	16	CPC1816	XPC1816	16.50	16.50	.96	.89	1,370	
-1	18	18	CPC1818	XPC1818	16.50	16.50	.96	.96	1,400	
1	20	6	CPC206	XPC206	14.00	17.00	.80	.55	1,100	
-1	20	8	CPC208	XPC208	14.00	17.00	.80	.60	1,150	
1	20	10	CPC2010	XPC2010	14.00	17.00	.80	.68	1,180	
- [20	12	CPC2012	XPC2012	14.00	17.00	.80	.75	1,200	
	20	14	CPC2014	XPC2014	14.00	17.00	.80	.66	1,250	
	20	16	CPC2016	XPC2016	18.00	18.00	.80	.70	1,620	
	20	18	CPC2018	XPC2018	18.00	18.00	1.03	.96	1,700	
	20	20	CPC2020	XPC2020	18.00	18.00	1.03	1.03	1,900	
	24	6	CPC246	XPC246	15.00	19.00	.89	.55	1,320	
	24	8	CPC248	XPC248	15.00	19.00	.89	.60	1,350	
	24	10	CPC2410	XPC2410	15.00	19.00	.89	.68	1,390	
	24	12	CPC2412	XPC2412	15.00	19.00	.89	.75	1,420	
1	24	14	CPC2414	XPC2414	15.00	19.00	.89	.66	1,470	
1	24	16	CPC2416	XPC2416	15.00	19.00	.89	.70	1,670	
1	24	18	CPC2418	XPC2418	22.00	22.00	.89	.75	2,200	
1	24	20	CPC2420	XPC2420	22.00	22.00	1.16	1.03	2,350 2,500	
L	24	24	CPC2424	XPC2424	22.00	22.00	1.16	1.16	2,500	



Dimensions in inches Weights in pounds